Lib sc. 4; 1967; PAPER L.

GLASS PRODUCTION TECHNOLOGY: DEPTH CLASSIFICATION.

(Classification problems. 24). (Design series. 13).

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Works out a scheme for the depth classification of subjects going with the Host Subject Glass Production Technology. Gives a list of 15 selected examples classified according to the scheme. Comments on the use of the schedule of Common Property Isolates in the design work.

T5 = Telescoping 5 of

Abbreviations Used

(A1)	— Array of Order 1	[P] = Personality Facet
(A2)	= Array of Order 2	[1P] = [P] of Round 1
(A3)	= Array of Order 3	[2P] = [P] of Round 2
(AD)	 Alphabetical Device 	(QI) = Quasi Isolate(s)
(ADPN) = Array Division by	T = Telescoping of
	Packet Notation	T1 = Telescoping 1 of
(BC)	= Basic Class(es)	T2 = Telescoping 2 of
(BS)	= Basic Subject(s)	
(CPI)	= Common Property	
	Isolates	

(FC) = Fundamental category(ies)

= Isolate Number(s) (IN)

0 INTRODUCTION

In an earlier paper (1), a step-wise procedure to implement the new methodology (5) for the design and development of a scheme for depth classification of subjects going with the (BS) in Commodity Production Engineering, was described. In the present paper, the design of a scheme for the classification of subjects going with the Host Subject 'Glass Production Technology' is given. The schedule is provisional.

1 DEFINITION

11 CHEMICAL PRODUCTION TECHNOLOGY

The production of commodities involving chemical reactions and/or physico-chemical changes. It includes the production of commodities in which unit processes form the basis of the manufacturing operations such as it obtains in the case of petroleum refining, glass making, paper making, etc.

12 GLASS

Glass is an inorganic material that is produced by fusion and subsequent cooling, the fused mass becoming rigid without crystallising.

2 BASIC CLASSES IN 'F CHEMICAL TECHNOLOGY'

It has been found convenient to divide the Main Subject 'Chemical Technology' into a few Canonical Subjects, each of which may be deemed a (BS). One such (BS) is 'Commodity Production Technology'.

It has also been found convenient to deem the subject 'Glass Production Technology' to go with the (BS) 'Commodity Production Technology'. The isolate 'Glass' is derived on the basis of the characteristic 'By Commodity'. The isolates derived on the basis of the characteristic 'By Commodity' will be the earliest of the isolates in [IP]—that is, occurring closest to the (BS) 'Commodity Production Technology'—in the facet structure. Thus, the subject 'Glass Production Technology' will be represented by the Host Subject:

Commodity Production Technology (BS), Glass [1P]

3 FIRST CHARACTERISTICS

31 In [1P]

A list of the First Characteristics that may be used as (QI), the isolates derived on the basis of which may be used for qualifying the 'Commodity Isolate' Glass occurring in [IP]—is given in Table 1 in Sec 311. These (QI) have been selected by blending the a priori and pragmatic approaches. The latter consisted in examining about 200 assorted micro documents and a few macro documents. Table 1 also indicates the second and later order (QI) by suitable indention.

311 TABLE I QUASI ISOLATES IN [IP]

SN	Sector	Quasi Isolates
a	ь	с
1-3 1 2 3 4 5-13 5 6 7-9 7 8 9 10 11 12 13 14-21 14-19 14 15 16 17-18 19 20	(S-(A)) (S-(1)) (S-A) (S-9A) (S-9a) (S-1)	By Brand By Name of company By Name of company By Name of variety By Code number By Make By Purpose By Chemical property-based purpose By Chemical property-based purpose By Chemical property-based purpose By Special radiation-property-based purpose By Filtering and colouring-property-based purpose By Filtering and colouring-property-based purpose By Thermal property-based purpose By Acoustical property-based purpose By Acoustical property-based purpose By Structural-mechanical property-based purpose By Non-fabricated form By Material of glass By Constituent By Network former By Stabbiliser-modifier By Flux By Colouring agent By Agent By Agent By Form By Minor constituent By Mucleating agent

SN	Sector	Quasi Isolates
a	ь	С
21 22-83 22-30 22-24	(S-z1) (S-e) (S-f)	By Raw material By Property By Chemical property By Corrosion resistance
22 23 24 25–30 25–27 25 26 27		By Corroding agent By Temperature By Degree of attack By Photochemical property By Photosensitivity By Kind of chance By Radiation By Time of fading By Photoconduction
28 29 30 31 32	(S-d)	By Secondary Electronic emission coefficient By Quantum efficiency By Photoluminiscence By Thermo-chemical property By Engineering property
32 33-36 33-35 33 34 35 36	(S-cT)	By Machinability By Electrical property By Dielectric property By Loss factor By Dielectric constant By Power factor By Electrical conductivity
37-43 37 38-40 38 39 40 41 42 43	(S-cR) (S-cS)	By Optical property By Stress optical Coefficient By Absorption/Transmission By Colour By Particulate radiation By Electromagnetic radiation By Dispersion By Birefringence By Refractive index
44-51 44 45 46 47 48 48 50 51	(S-cP) (S-cQ)	By Thermal property By Melting point By Thermal expansion By Specific heat By Thermal shock resistance By Upper use temperature By Log volume resistivity By Thermal stress resistance By Thermal conductivity
52-76 52 53 54-56	(S-c) to (S-cH)	By Physical property By Abrasion resistance By Coefficient of friction By Permeability

SN	Sector	Quasi Isolates
a	ь	c
54 55 56 57 58 59-65 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77-80 77-80 77-80 77-78 81-83 81-83 82-83 82-83	(S-b) (S-a) (S-09A) to (S-0A)	By Gas By Temperature By Quantity By Hardness By Flexibility By Viscosity points By Strain point By Annealing point By Softening point By Working range By Working range By Working range By Working range By Relative gob temperature By Relative gob temperature By Relative gob temperature By Relative gob temperature By Straigue By Fatigue By Tensile strength By Compression strength By Compression strength By Strength to weight ratio By Design strength By Poisson's ratio By Posison's ratio By Young's modulus By Density By Weight By Mathematical property By Dimension By Surface area By Diameter/Thickness By Breadth By Length/Height By General property By Homogeneity By Normality By Normality By Number of seeds and blisters By Number of blisters By Process stage

312 SEQUENCE OF THE (QI)

The Group Strategy (2) was applied to derive a helpful sequence among the (QI). Examples of the result of its application are given in Tables 2 and 3.

313 TABLE 2. (QT) OF ORDER 1

SN	Quasi isolate	Correlated with (FC)	SN in Table 1
1 2 3 4 5 6	By Brand By Make By Purpose By Material By Property By Stage of processing	Personality Personality Personality Material (Matter) Material (Attribute) Time	1-3 4 5-13 14-21 22·83 84

314 TABLE 3. (QI) OF ORDER 2 CORRELATED WITH THE (QI) OF ORDER 1 'BY PROPERTY'

SN	Quasi isolate	C	orrelated with	SN in Table 1
2 B 3 B 4 B 5 B 6 B 7 B	y Chemical property y Machinability y Electrical property y Optical property y Thermal property y Physical property y Mathematical property y General property	Matter	(Attribute)	22-30 31 32-35 36-42 43-50 51-73 74-77 78-80

In column c of Table 1 in Sec 311 is given a list of the (QI) in the sequence derived by the use of the Group Strategy.

315 SEQUENCE OF ATTRIBUTE-ISOLATES

The isolates derived on the basis of the (QI) 'By Property'—correlated with the (FC) 'Matter (Attribute)'—have been arranged in a sequence parallel to that of the isolates in the schdule of (CPI) (4).

32 In [2P]

A list of the First Characteristics that may be used as (QI) in [2P] is given in Table 4, Sec 321. These (QI) have also been selected by blending the *a priori* and pragmatic approaches. The second and later order (QI) are indicated by suitable indention.

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321 TABLE 4. QUASI ISOLATES IN [2P]

sn	Sector	Quasi isolates
a	ь	С

```
By Process
 1-27
        (S-A)
(S-9A)
                          By Stage
                            By Raw material preparation
  2
                            By Batch preparation
                            By Melt preparation
3-4
3
4
5
6
7
                               By Preparation
                            By Fining
By Form/Shape production
By Stress relief
                            By Finishing
  7
                              By Cutting
By Drilling
9-10
                              By Grinding
  9
                                 By Finish
  10
                                 By Removal rate
11-13
                               By Polishing
                                 By Method
By Flatness
  11
  12
                                 By Surface finish
  13
                               By Decoration
  14
15-16
                              By Sealing
  15
                                 By Method
                                 By Material sealed with
  16
  17-18
                            By Durability improvement
  17
                              By Chemical toughening
By Tempering
  18
 19-57
                            By Operation
                            By Type of operation
By Condition of operation
By Output
  19
20-27
        (S-9a)
  20
21
22
23
24
25
26
                              By Quantity used
                              By Tolerance
                              By Pressure
                              By Temperature
                            By Cooling rate
By Maximum-minimum temperature
By Time of operation
By Material used
By Raw material
  27
28-36
28
29
30
31
32
33
34
35
        (S-1)
         (S-z1)
                              By Fining agent
                               By Binding agent
                               By Coupling agent
                               By Polishing agent
                               By Chilling agent
                               By Pool material for drawing
                               By Decorating agent
                               By Form of material
```

SN	Sector	Quasi Isolates
a	ь	С
35-57 37-55 37 38 39 40 41 42-55 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57	(S-a)	By Equipment used By Purpose By Unloading By Storing By Transfer By Mixing By Feeding By Melting (Furnace) By Number By Kind By Refractory By Regeneration By Shape By Draught By Stirring By Forming By Forming By Cutting By Cutting By Grinding By Grinding By Polishing By Annealing By Operation By Method By Method By Power

322 SEQUENCE OF THE (QI)

The Group Strategy was applied to derive a helpful sequence among the (QI). In column c of Table 4 in Sec 321 is given a list of the (QI) in the sequence derived by the use of the Group Strategy.

4 NOTATION

41 'COMMODITY ISOLATES'

The provisional (IN) for the commodity isolates in [IP] and the resulting Host Class are as follows:

F8 Commodity production technology

F8,3 Food technology

F8,44 Ceramic and glass technology

F8,441 Ceramic technology

F8,445 Glass technology

F8,4Z Macromolecular substance

F8,51 Rubber technology

F8,52 Plastics technology

42 ALLOCATION OF SECTORS TO (Q1)

The provisional allocation of the sectors to the (QI) in [1P] is given in column b of Table 1 in Sec 311. In assigning the sectors, the factors to be taken into consideration have been mentioned earlier (3). As far as possible, the (1N) in the schedule of (CPI) have been used for the isolates derived on the basis of the (QI) 'By Property' in [1P]. In most cases, however, the last digit in H.ndu-Arabic numerals in that schedule has been replaced by a Roman capital letter to facilitate the addition of units of measure to the (IN).

5 ANNOTATION

51 Use of the Schedule of (CPI)

Out of the 84 (QI) in [1P] over 60 were found to correlate with the (FC) Matter (Attribute) (See Sec 311 Table 1, Ser N 22-83). It was helpful to use the schedule of (CPI) already available (4), in the

- Choice and naming the (QI) correlated with Matter (Attribute);
- 2 Arranging these (QI) in a helpful sequence; and

3 Allocating notation to them.

The Canon of Consistency and the Canons of Scheduled and Systematic Mnemonics have thus been conformed to, to a large extent. In the list of (Ql) gaps were left 'automatically' providing for the future interpolation of new (Ql). For example, the isolate 'Photoluminiscence' was not included in the schedule as it did not occur in the first set of 200 micro documents examined. However, it did occur in one of the documents examined subsequently. Interpolation of the new (Ql) in the filiatory sequence and assigning it a notation was easy.

511 LENGTH OF NOTATION

In the schedule of (CPI), each (IN) generally contains more than two digits. Therefore, the use of those (IN) in the present schedule has resulted in (IN) with three or more digits in the case of the isolates derived on the basis of the 60 (QI) correlated with the (FC) Matter (Attribute). No attempt has been made to shorten the notation further. It will be more advantageous to do it after a fairly comprehensive schedule of (CPI) is prepared.

52 SEQUENCE OF THE ISOLATES IN THE SCHEDULE FOR 'PURPCSE'.

The number of commodities made of glass is very large.

Therefore, the grouping of the commodities in a helpful sequence presented difficulties initially. However, it was noted that the use of glass in the fabrication of a particular commodity is largely

dependent on the various physical and chemical properties of glass. This fact has been utilised in the arrangement of the isolates derived on the basis of the (QI) "By Purpose". Thus, we have (QI) of Order 2 such as

By Structural-mechanical-property-based-purpose

By Acoustical-property-based-purpose By Thermal-property-based-purpose

By Optical-property-based-purpose

By Electronic-electrical-property-based-purpose.

By Chemical-property-based-purpose

Here again, the sequence of the (QI) parallels the sequence of the groups of isolates in the schedule or (CPI).

53 ECONOMY

Economy in schedule-building has been achieved by conforming to the Canons of Scheduled and Systematic Mnemonics, and by using (ADPN). Examples are the isolates be derived by the (QI) to "By State of processing" in [1P], "By Source" in [1P], "By Raw material in [2P], and the sechdule for Matter (Material).

Only about 50 percent of the isolates have been enumerated. The other isolates can be got by one device or the other as indicated in the schedule.

6 INDEX TO THE SCHEDULE

Note.—Isolates and (QI) in [2P] are indicated by "[2P]" preceding the (IN).

Abrasion resistance (QI), cH
Abrasive GV
Absorption cR7

Amine f6Zp
Ammonium (2)
Annaling (2)
Antimony ox
Network for Arsenic

Accurate bore tube flowmeter C7
Acid
corroding agent f6M
etching [2P], 9G1
metal salt f6S3
polishing agent [2P], zG3
polishing agent [2P], 2P3

polishing stage [2P], 9P3 Acoust property-based-purpose M1

blowing (2P), C8
Alkali resistant glass f6P
Alumina hydrate 23
Aluminum oxide
modifier 75
network former 84
Alumina-silicate glass 9f
AM radio wave cR7T

blast [2P], zB8

Amine f6Zp
Ammonium salt [2P], zRB
Annealing [2P], B1
equipment (QI), [2P] c
Antimony oxide [2P], zR15
Network former 88
Arsenic
oxide 87
trisulphide 9v
Automatic
gob-fed [2P], r6
method [2P], bB
Back stop GF
Band saw [2P] j2

Banding [2P], 9G33
Barium
carbonate 83
oxide 74
Barrel [2P], zbl
Base resistant glass f6p
Basic
refractory [2P], rHB
salt f655
Batch

operation [2P], 91

type kiln [2P], el	Capacitor WX
Dand II	Carbida (2D) CC
Bead J1	Carbide [2P], f5 drill [2P], h5 wheel [2P], j5
Belt conveyor zd2	drill [2P], h5
Beta	wheel (2P) is
	Corbon stick (2D)
glass 9WI	Carbon stick [2P], m5
particle transmission cR7WJ	Casing GJ
Binding agent (OI), [2P], zM	Casting (2P), CH
Birefringence (OI) cR3C	Casting [2P], CH Cellulose [2P], d3
Birefringence (QI), cR3C Bisheroux process [2P], E4	Centrifued (ZF), US
Distinctions process [2F], E4	Centrifugal
Black	casting [2P], CJ5
colour cR91	casting [2P], CJ5 pump YB
light	Cerium oxide as
bulb R27	fiving agent [2P] -P 12
Gua D40	name agent [2F], ZK12
filter R48 tube R25	fixing agent [2P], zR12 polishing agent [2P], zG5
tube R25	Ceramics sealing [2P], 9E3
Blanket batch feeder [2P]. W5	Charcoal and linseed oil
Blister, Numb of (QI), zZE	mixture I2D1 n14
Plack mold (20) - 0	mixture [2P], p14
Block mold [2P], pB Blow pipe [2P], m1 Blowing [2P], CM	Charging (2P), M2
Blow pipe [2P], m1	Chemical
Blowing 12Pl. CM	property (QI) e
method (2P) OFP	based purpose (OI) V
method [2P], 9EB	based purpose (QI) Y
Blue	toughening [2P], 9C
colour cR86	Chilling [2P], 9B4
print machine DI	toughening [2P], 9C Chilling [2P], 9B4 agent (QI), ([2P], zB
	Chlorate (2D) "D6
	Chlorate [2P], zR6
Borate glass 9q	Chocolate colour cR95
Borax 31	Circular
Boric	blade saw [2P], j25
	furnace (2P) wDs
acid 33	furnace [2P], vD5
oxide 76	Clay pot (2P), rKI
Borosilicate glass 9e	Clear glass cR81
Boron	Clock face TN6
grinding equipment [2P], f52	Coated mould [2P], p1
Boron	Code number (QI), $(A=1)$
oxide 82	Coefficient of
trioxide 63	
	friction (QI), cG
Bottle Y15	thermal expansion (QI), cQL
Brand (Q1), (A)	Colloid [2P], z26
Breadth (QI), b6E	colouring agent 45
Bridgewall [2P], t1	Colour (OI) cP8
Dilugewall [2F], ti	Colour (QI), cR8
Bright colour 05	filter R6
Brown cR92	Colouring agent (QI), 4
Brush [2P], 9G31	Combination of
Bubbler [2P], G3	transfer equipment (2D) ado
Buodict [27], U3	transfer equipment [2P], zd8
Bucket elevator [2P], zd1	Compression strength (QI), c2Q
Building block GH	Concrete furnace [2P], zf13
Bullet proof window G73	Condenser W8
Zanat proof window 073	
011.1	Conditioning [2P], G1
Calcination vessel MQ	Conductive rowing WV
Calcined magnesite 73	Conductivity, Electrical (QI), cT4A
Calcium	Constituent (OI), 1
	Constituent (QI), 1 Container Y1
alumina 21	
aluminate 9s	Continuous
germanate 9t	fibre glass 9W7
oxide 71	furnace (2P) vKS
Concess colour a D 045	furnace [2P], vK5
Canary colour cR845	lehr [2P], c3
Cane 9L	operation [2P], 93

Conveyor-belt type lehr [2P], c34	Dry
Cooking warc	ammonia f6Ze
Chemical property-based M1	gauging [2P], C4
Thermal property-based Y3	Duil colour 04
Cooling rate (QI) [2P], 9h	
Copper wheel engraving [2P], 9G2	Electrical
Corning ribbon machine [2P], mC	
Corroded glass f6B	conductivity cT4A power [2P], b5
Corroding agent (QI), fK6	property (Ql), cT
Corrosion resistance f61	Electromagnetic radiation
Corundum [2P] f3	(QI), cR7
Country of make (QI), 1	Eectron absorption cR7WA
Coupling agent (Q1), [2P], zJ	Ecctronic beam [2P], 9V5
Cover GM	Ecctrostatic print [2P], 9G37
glass R63	Engineering property (OI) d
Covered furnace [2P], vK12	Engineering property (QI), d Equipment (QI) [2P], a
Cream colour cR843	Explosion globe PD
Cullet 9V	
	Extreme temperature cPR
Cutting equipment (QI), [2P], j	Eyeglass QL1
Cylinder of	
blue-print machine D15	Fabric felt [2P], fH
	Fa infrared absorption cR7M
Danner machine [2P], mD	Fast colour 06
Dark colour 07	Fat, Corrosion by f6Zv
Day tank [2P], vK3	Fatigue (QI), c2X
Decorating agent (OI), [2P], zD	
Decorating agent (QI), [2P], zD Deep colour 07	Feeding equipment (QI), [2P],w
Degree of corrosion (OI), f61	Feldspar z12
	Felt d6
Density (QI), c1D	Ferric oxide [2P], zG7
Depth of colour 01	Fibre
Design strength (QI), c2M	glass 9W
Dewar flask MTI	optics T7
Diameter (QI), b6B	File [2P], j3
Diamond [2P], [8	Filter EF
Dielectric	sheet [2P], J
constant (QI), cT4D	Filtering and colouring (QI), R
property (QI) cT4B	Fining [2P], J
Diffusion	agent [2P], zR Finish [2P], 9T
light control PB2	Finish [2P], 9T
vacuum pump El	Finishing (2P), 9D
Dimension (QI), b	Fire
Direct-fired furnace [2P], vFS	clay furnace [2P],v-5
Discontinuous	polish [2P], 9p4
fibre 9W4	screen GBI
operation [2P], 96	Flame
Dispersion (QI), cR4	blowing 12P1, C6
Dolomite z71	blowing [2P], C6 cut off [2P], 9X1
Door panel G8	proof (QI), e41F
Double glazed door MXI	Flatness (QI), [2P], 9M
Downward draught	irt Machinability d8G
furnace (2D) vB7	
furnace [2P], vB7	Flexibility (QI), cG
Drag shovel [2P], zh4	Flexible automobile window G1
Draught of furnace (QI), [2P], vB	
Drawing [2P], CB Drilling [2P], 9V	Float GT
Drilling [2P], 9V	Floater [2P], t3
equipment (QI), [2P], h	Floating process [2P], CG

Fluid amplifier J3 Fluorine 6 Fluorspar 66 Flux 6 FM radio wave absorption cR7R Foam glass 9Y Foaming [2P], D5 Font [2P], pE Ford process [2P], E5	Godet wheel EC Goggle Q14 Grade of homogeneity (QI), a7A Green cR85 Grey cR93 Grinding [2P], 9R equipment [2P], f wheel [2P], fF
Form (QI), [2P], 22 iri Colouring agent (QI), [2P], r Fourcault process [2P], E1 Fractionating column VG Frost-free window M6 windshield MD Furnace [2P], v core ML1 lining ML2 window ML7 Fuse plug body WB Fused salt [2P], zB5 silica glass 9h Fusion cast refractory [2P], vH1	Halide (2P), 2R4 Halogen resistant f6R Hardness (QI), cF1 Hartford IS [2P], r63 Heat absorption sheet insulation MX lamp bulb R47 transmission R4 Heating for tempering [2P], 9B4 method [2P], 9EF zo Height (QI), b6C Helium permeation cF6GI High alumina [2P], vH7 photoluminiscence e52F
Gamma-ammopropyl- trimethoxysilane [2P], zJ3 Gamma ray absorption cR7C Garnet [2P] f2 Gas hearth process [2P], 9B8 meter valve EH8 permeation cF6G turbine M35 Gauge glass YM General property (QI), a Germanium oxide 83	femperature filter MG Hole diameter tolerance d8D Hollow tile refractory zF111 Homogeneity (QI), a7 Honey comb burner M4 heat exchanger M3 Hot iron [2P], pJ Hydrocarbon corrosion f6Zm Hydrogen fluoride corrosion f6M1 permeation cF6G3
Germicidal lamp R21 Glare removing glass Pc5 Glass as raw material zF beads TM ceramic 9x electrode WT for diffusion light control friction on fatty acid cGH glass cGB oil cGF sand i1 sealing [2P], 9E4 Type of (QI), 9a Glazing [2P], 9G3 Glycidoxyl propyltri- methoxysilane [2P], zJ1	Illumintation P Image orthicon tube WP Incandescent lamp P5 cover lens P56 envelope P56 Indigo colour cR861 Individual section mould [2P], pM Induction-furnace crucible MP Induction-furnace crucible MP Infrared absorption cR7J dome TG Inorganic halide corrosion f6Zb salt [2P], ZEI Instrument house C1 Insulating refractory [2P], vHD Insulation Electrical W2

Thermal M6	Marble 9V
Ion exchange [2P], 9C2	Maroon cR833
IR dome TG	Mat Ll
Irreversible photosensitivity e54Y	Material used (QI), [2P], z1
Ivanhoe machine [2P], mI	Mathematical property (QI), b Mechanical power [2P], b2
Jar	Medium
Chemical resistant Y12	colour 02
Heat resistant MQI	photoluminiscence e52D
Jewel bearing C2	Melting
J-P machine [2P], r64	point (QI), cQV
	point (QI), cQV range (QI), c7B
Kerosene [2P], zB51	Mercaptan corrosion f6Zt
Laboratory conserve VD	Mercury switch envelope WG
Laboratory apparatus XD	Metal
Laminated plate 9B8 Lamination [2P], D1	salt corrosion f6S
Laser beam reflector T6	sealing [2P], 9E1 Metallised glass container WH
Leaching [2P], D7	Microwave
Lead glass 9d	sealing [2P], 9E1
Lead	Metallised glass container WH
oxide 77	Microwave
silicate z18	absorption cR7N
Length (QI), b6C	transmitting radome T8
Lens Q1	Middle infrared absorption cR8L
action prismatic light	Mirror QC disc GR
control PB3	disc GR
Lepidolite 41 Level vial EP	Mixing [2P], M4
Libbey-Owens process [2P], E2	equipment [2P], zb Molten metal [2P], zES
Light	Monish machine [2P], r17
colour 01	Mould [2P], p
sensitive sign TN	for flexographic printing D2
Lighting arrester body W4	Movement to store [2P], P4
Linear tolerance d8C	MPS machine [2P], r65
Lindeman glass 9k	Multiform process [2P], DS
Lining, Furnace ML2	Multilead J6
Linseed oil-charcoal mixture	videograph J65
[2P], P14	Multiple colour cR98
Lipping paddle [2P], m3	MU meson cR7WN
Liquid	Name of
form (2P), z25 metal (2P), zD5	Name of
Litharge 81	company (QI), (A) variety (QI), (A=A)
Lithium carbonate 45	Near intrared absorption cR7K
Longwave radio wave transm cR7U	Neon permeation cF6G2
Loose abrasive [2P], fB	Nepheline z15
Low photoluminiscence c52B	Neutral
Lubricator cap E3	glass f61
Lynch machine [2P], 6r61	salt f6S4
	Neutron absorption cR7WT
Machinability (9QI), d8	Nitre 66
Machine window G76	Normal upper temperature cPQ
Magnesium oxide 72	Normality (QI), a2
Make of glass (QI), (1)	Nucleating agent I
Manganese oxide [2P], zR31 Manual method [2P], b6	Nucleon absorption cR7WR Number of blisters (QI), zZE
Manual Inclined [2F], 00	runnoer or onsters (QI), ZZE

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Offset process [2P], 9G36	Pipeline Y5
Oil [2P], zBS	for heat exchanger MN
on [11], 100	Ditch (2D) 40
cap E2	Pitch [2P], d8
corrosion f6Zu	Pittsburgh Plate Glass Process
well propping bead J15	[2P], E3
O'neill machine [2P], r12	Plastic [2P] d2
Open furnace [2P], vK11	
	Plastics
Operation, Condition of (QI),	mould D25
[2P], 9a	sealing [2P], 9E5
Optical	Plate glass 9B
Options Street (OT) of	
coefficient, Stress (QI), cS	Pneumatic conveyor [2P], zd5
property (QI), cR	Poisson's ratio (QI), c2F
Optically flat surface plate C3	Polishing agent (QI), ([2P], zG
Orange colour cR84	Polyhydrovyl alinathia 667-
Office Colour Citor	Polyhydroxyl alipathic f6Zr
Original package, Storage in	Porous glass 9X
[2P], zf5	Pool material for drawing [2P], zE
Output (QI), [2P], 9s	Positron absorption cR7WM
Ouen window MV7	
Oven window MK7	Potassium
Owens machine [2P], rl1	carbonate 53
Oxide [2P], zR1	chloride [2P], zR43
	chiorido [21], 2K45
glass 21	nitrate [2P], zR81
Oxidising chemical corrosion	oxide 62
f6Zg	Powder 9T
Oxygen permeation cF6G5	
Oxygen permeation Crods	form [2P], z21
	Power factor (QI), cT4C
Paraboloidal reflector C5	Press [2P], CP
Particle radiation absorption cR7W	Pressure (QI) [2P], 9k
	1 1035010 (Q1) [21], JK
Pass type lehr [2P], c43	Press [2P], CP Pressure (QI) [2P], 9k application [2P], J2
Paste mould [2P], pG	Prestressing [2P], 9B
PB machine [2P], r67	Prism Q3
PBS machine [2P], r68	Prismatic
Pearl ash 51	lens R53
Perchlorate [2P], zR61	light control PB3
Permanent photosensitivity e54Y	Projector lamp C55
D	
Permeability (QI), cF6D	Property (QI) a
Peroxide [2P], zR2	Protection tube of
Petalite z13	thermocouple MP
Philips Carousel machine	Proton absorption cR7WS
[2P], mP	Pulley EC
Phosphate	Pulling method [2P], 9ED
constituent 8A	Purple cR835
	Tulpic CR033
glass 9n	Purpose (QI), 9A
Phophoric acid corrosion f6M2	Pusher type feeder [2P], w3
Phosphorous pentoxide 85	
Photochemical property (QI), e5	
Photochromism e54X	Quantity
Photoconduction (QI) e51B	of gas permeating (QI), cF6E
Photoluminiscence (OY) as2	used (OU/I) (10) 0-
Photoluminiscence (QI) e52	used (QW1), [2P], 9p
Photomultiplier TH	Quantum efficiency (QI), e51G
Photosensitivity (QI), e54	
	Radar wave absorption cR7P
Phototropism e54X	Radar wave absorption cR7P
Physical property (QI) c	Radiant heating panel WN
Pilkington	Radiation
floating process [2P], CG	breakdown-proof window TJ
forming process [20] E6	
forming process [2P], E6	sensitivity (QI), e54A
Pi meson absorption cR7WP	Radioactivity-free
Pink cR832	photomultiplier TH

Radio face TN3	Shaping equipment [2P], m
Radome T8	Sheet 9F
Rare earth borate glass 9	glass R61
Raw material [2P], 6	Heat absorption MS
Rectangular furnace [2P], vD1	Shellac coated mould [2P], P11
Recuperation furnace [2P], vF3	Shock resist, Thermal (QI), cPR
Red glass cR83	Short
Redrawing [2P], C2	ultrasonic delay line TF
Reducing chemical corrosion f6Zh	wave radio wave absorp cR7S
Reflector, Laser beam T6	Shrinking [2P], D3 Side valve disc EH
Refractive index (QI), cR3B	Signal ware R51
Refractory [2P], vH	Sight glass YJ
Regeneration furnace [2P], vF1	Silica (2P), vH3
Reinforced sheet 9F1	glass, Fused 9h
Removal rate (QI), [2P], 9b	Silicate glass 9b
Repressing [2P], C1	Silicon
Resistance,	dioxide 8,
glass 6f1 Thermal stress (Q1), cPQ	grinding equip [2P], f51
Pibbon form 912	Silk screen print [2P], 9G38
Ribbon form 9J2 Road paint TM	Silo [2P], zfl
Rod 9L	Sintered compact 978
Roirant machine [2P] r15	Skylight P3
Roll [2P], m8	Slip casting [2P], CJ2
Roller for yarn EB	Soda
Rolling (2P), CD	ash Z61
Rolling [2P], CD Rose colour cP836	lime glass 9c
Rotary valve seat EH5	Sodium chloride [2P], zR47
Rotating barrel [2P], zb15	Soft X-ray transmission cR7E
Roundel R55	Solar shielding window MB
Rubber	Solder seal MH
mould D22	Solution colour 42
stamping [2P], 9G35	Spacer GP
	Spacing tolerance d8E
Safety	Specific heat (QI), cQD
screen GB	Split mould [2P], pD
window G7	Spodumene 43
Sagging [2P], D2	Stabilisation 7
Sand paper [2P], fl Sawing [2P], 9X2	Stage of process [1P], 09A
Sawing (2P), 9X2	[2P], 9A Staining [2P], 9G5
Scarlet cR847 Score	Starch-oil combination [2P], z11
breaking [2P], 9X3	Steam [2P], zRJ
thermal crack off [2P], 9X4	Steel
Screw	silo [2P], zf18
conveyor [2P], zd3	wheel engineering [2P], j8
feeder [2P], w1	Stencil print [2P], 9G32
Sea water corrosion f6L1	Stirring [2P], G5
Sealed beam headlight C51	Stirring [2P], G5 equipment (Q1), [2P], t
Sealing [2P], 9E	Storing [2P], P1
glass WM	equipment (QI), [2P], zf
Seeds and blisters (QI), aZG	Strength
Semi	to weight ratio (QI), c2N
automatic bF	value (QI), c2P
continuous lehr [2P], c4	Stress
Sensitive sign TN1	Optical coefficient (QI), cS
Shape of furnace [2P], vD	resistance, Thermal (QI), cPG

Strip 9J	Transmission R22
Substrate for film resistor WR	Tumbler Y16
	T V tube WE
Suction type forming equipment	I V tube WE
[2P], rl	**** - 1
Sulphate [2P], zRD	Ultra-low expansion cQR
Sulphur	Ultrasonic
as colouring agent 5S	Abrasion with [2P], 9V3
dioxide corrosion f6Zc	delay line TF
Sun-lamp envelope R23	Ultraviolet ray
	absorption cR7G
Surface	tennemicsion class B2
area (QI) b6G	transmission glass R2 Unloading [2P], P6
finish (QI), [2P], 9L	Unicacing [2P], Po
tension (QI), c3B	equipment [2P], zh
Suspensin colour 46	Updraw machine [2P], mV
Syenite 16	Upper use temperature (QI), cPN
Byonice 10	Upward
Table (2D)6	draught furnace [2P], vB1
Table [2P], m6 Tank Y11	
Tank YII	drawing [2P], CBI
Continuous [2P], vK5	
Day [2P], vK3	Vacuum
Technical coloured glass R5	bottle MT7
Telescope mirror J7	pump E1
	system [2P], zh6
Television wave transmis cR7R	Vanadium oxide 86
Temperature (QI), 9j	
in corrosion (QI), f6H	Variety (QI), $(A=A)$
Max and min [2P], 9g	Varnish [2P], p14
Raising of [2P], J1	Mould coated with [2P], p13
Tempering (QI), [2P], 9B	Vello machine [2P], mV
Tensile strength (QI), c2R	Vemillion colour cR831
	Vibrator gravity feed (201 ah2
Textile EK	Vibrator-gravity feed [2P], zh3 Violet colour cR87
Thermal	Violet colour CR87
conductivity (QI), cPB	Viscosity points (QI), c7
conductivity (QI), cPB crack off [2P], 9X6	Visible light transmission cR7H
expansion (QI), cQL	
property (QI), cP	Water [2P], zRF
	Water [2P], zRF corrosion f6L
based purpose (QI), M	Weathering agent for
shock resistance (QI), cPR	Weathering agent f6K Weighing [2P], M6
stress resistance (QI), cPG	weigning [2P], we
Thermochemical property (QI), e4	Weight (QI), dB
Thermocouple protection tube MR	White cR82
Thermometer tubing MV	Wide blade saw [2P], j28
Thickness (QI), b6B	Window
	Furnace M27
Time of	Ordinary PI
fading (QI), c54A	
operation [2P], 9b	Radiation breakdown-proof 1.1
Titania 78	Windshield G18
Tolerance (QI), [2P], 9m	Wool Lt
Torsion fibre 9W3	Working range C7F
Toughening [2P], 9C	index c7E
Transfer equipment (QI), zd	X-ray
Transmission of radiation	
(QI), cR7	absorption cR7D
Transmitting radome T8	dosimeter glass TD
Tray MQ3	tube envelope WD
Tube Y7	
Thermocouple protection MR	Yellow colour cR841
Tubing 9N	Young's modulus (QI), c2B

Zero expansion cQS Zinc oxide 73 Zircon [2P], vH2 Zirconium oxide [2P], zG6 net work former 891 polishing agent [2P], zG6 Zonal lehr [2P], c6	(zero) between the two sets of digits 2 Multiply the given figure for the tolerance by 100, add the result to the (IN) derived according to Note 1 interpolating "A" between the two sets of
7 SCHEDULE	between the two sets of digits. Read the result as
Isolates in [1P] By Stage of processing	an integer. (Illustrative)
Note.—The (IN) enume-	a709 Homogeneity value 9.5
rated in [2P] are to be used. Use(ADPN)where-	± 0.12 ± 0.12 Grade
ver necessary. The (IN) so constructed is to be	a7A A a7B B
preceded by a "0" (zero)	a7B B a7C C
for use in [1P]. The name of the process etc	
may be suitably modified	By Dimension (cm)
for use as Feature Head- ing and Subject Heading.	
(Illustrative)	given figure by 100, add
09B Tempered 09C2 Strengthened by ion ex-	the result to b\B and read it as an integer.
change 09E1 Sealed with metal	(Illustrative) b6B8 0.08 cm
09J0 Polished with acid, to	b6B80 0.8 cm
(R23- 0.00023 cm/25 cm flat- M-23- ness and 65A finish. L65)	
	figure and read it as
a By General property a2 By Normality	given in the document. (Illustrative)
a2E By Number of blisters per 30 g	b6C70 = 6 70.6 cm b6C95 = 3 95.3 cm
Note.— Add the given	b6E By Breadth
figure and read it as an integer.	Note.—Add the given figure and and read it
(Illustrative)	as given in the document,
a2E3 3 blisters a2E5 5 blisters	(<i>Illustrative</i>) b6E65=3 65·3 cm
a2G By Number of seeds and	b6E80 80 cm
blisters per 30 g.	By Surface area
Note.— Add the given figure and read it as an	6G In sq cm Note.—Add the given
integer,	figure and read it as
(Illustrative) a2G30 30 seeds and blisters	given in the document, (Illustrative)
a2G35 35 seeds and blisters	b6G475 475 sq cm
By Homogeneity	b6G810 810 sq cm
Note.—1 Add the given figure interpolating a "0"	b6H In sq meters Note.—Add the given figure and read it as

	L1
given in the document. (Illustrative) b6H1=3 1·3 sq m	$c2N4 c2N6=5 10^{4} 10^{6.8}$
b6H4=6 4.6 sq m	c2P By Strength value (Kg/sq cm)
c By Physical property clB By Weight (g) Note.—Correct the given figure to the tenth place, divide it by 10, add the result to clB and read it as an integer.	Note.—Divide the given figure by 1000, add the result to c2P and read it as an integer. (Illustrative)
c1B12 120 g c1B250 2500 g	c2Q By Compression strength (Kg/sq cm)
c1D By Density (g/cm²) Note.—Add the given figure and read it as given in the document. (Illustrative)	Note.—Divide the given figure by 1000, add the result to c2Q and read it as an integer. (Illustrative)
c1D2=57 2·57 g/cm ³ c1D6=1 6·1 g/cm ³	c2Q63 63,000 Kg/sq cm c2Q126 126,000 Kg/sq cm
c2B By Young's modulus (Kg sqcm×10b) Note.—Add the given figure and read as	By Tensile strength (Kg/sq cm) 100 to 999 Kg/sq cm Note.—Divide the given figure by 10, add the result
given in the document. (Illustrative) c2B1 = 1 1·1×10 ^b c2B5 5·0×10 ^b	to c2R, and read it as an integer. (Illustrative)
c2F By Poisson's ratio	c2R28 280 Kg/sq cm c2R95 950 Kg/sq cm
Note.—Add the digits following the decimal point in the given figure. (Illustrative) c2F16 0.16 c2F271 0.271	c2S 1,000 to 9,999 Kg/sq cm Note.—Divide the given figure by 100, add the result to c2S and read it as an integer. (Illustrative)
c2M By Design strength (Kg	c2S28 2800 Kg/sq cm c2S95 9500 Kg/sq cm
cm) Note.—Divide the given figure by 10, add the result to c2M, and read it as an integer. (Illustrative)	c2T 10,000 to 99,999 Kg/sq cm Note.—Divide the given figure by 1,000 add the result to c2T and read it as an integer.
c2M12 12 Kg/sq cm c2M140 140 Kg/sq cm	(Illustrative) c2T28 28,000 Kg/sq cm cT295 95,000 Kg/sq cm
c2N By Strength to weight ratio (1×10°) Note.—Add the given value for n and read it as an integer. (Illustrative)	c2U Over 100.000 Note.—Divide the given figure by 10.000 add the result to c2U and read it as an integer.

c2U28 2	<i>Illustrative</i>) 280,000 Kg/sq cm 250,000 Kg/sq cm	cC15 cC30	(Illustrative) 15° 30°
g si	Fatigne (Rockwell, Kg, m) Note.— Multiply the iven figure for the impression by 1000 and add the esult. To this add the	cFI E cFIK cFIM	By Hardness In Knoop number In Moh Note.— Add the given figure to the appropriate (IN) and read it as an integer.
8 A P	iven figure for the load in (g with "A" inter- olated between the two	cF1K550 cF1M5	(Illustrative) 550 Knoop number 5 Moh
	ets of figures. (Illustrative)	cF6D E	By Permeability
c2X2=4A50 c2X1A30	0.0024 for 50 Kg load 0.001 for 30 Kg load	cF6E B	T (A5) into (A4) begins By Quantity (1/10° cc) Note.— Add the value
	Surface tension dynes/cm)		of n and read it as an integer.
iı	Note.—Add the given gure and read it as an nteger. Illustrative)	cF6E7∈8 cF6E9	(Illustrative) 1/10 ^{7.8} cc 1/10 ⁹ cc
c3B285 2	85 dynes 10 dynes	cF6F E	By Temperature (°C) Note.— Divide the given figure by 10, add the result
c7B <i>By</i>	Viscosity points Melting range (Viscosity		to cF6F and read it as an integer.
c7C By	bout 100P) Relative gob temperature 103 P)	cF6F40 cF6F51	(Illustrative) 400° C 510° C
c7E By	Working range index	cF6G1	By Gas Helium
	Working range 10 ^a – 10 ^a P)	cF6G2 cF6G3 cF6G5	Neon Hydrogen Oxygen
c7G <i>By</i> c7H <i>By</i>	Softening point (107.6P) Annealing point (1012P)		T (A5) into (A4) ends
c7J By	Strain point (10 ⁴¹ ⁶ P) Note.— Add the given gure to the appropriate IN) and read it as an	cG E	By Coefficient of friction Glass on glass Note.— Add the digits following the decimal point.
c7C980 9 c7E176 1 c7G714 7	uteger. (Illustrative) 80° C relative gob temperature 76 Working range index 14° C Softening point 97° C Strain point	cGB16 cGN23 cGF cGH	(Illustrative) 0·16 0·23 Glass on oil Glass on fatty acid Note.—Multiply the given figure by 1000 add
fi	Flexibility Note.— Add the given igure and read it as an nteger,	cGF3	the result to cGF or cGH as the case may be, and read it as an integer. (Illustrative) 0.003 for glass oiln

			1.7
cGH15	0.015 for glass on fatty		it as an integer.
001-11	acid		(Illustrative)
	44.4	*BO13	
**	D. Almoston mark some	cPQ12	120° C normal
cH	By Abrasion resistance	cPQ55	550° C extreme
	(Glass loss per unit of		T (A5) into (A4) ends
	time on standblasting under		
	standard conditions)	cPR .	By Thermal shock resistance
		UI I	
	Note Add the given		(for annealed plate 15 × 15
	figure and read it as in the		cm)
	document.		
	(Illustrative)		T 3 (A5) into (A4) begins
cH0=6	0.6	cPS	For 0-32 cm thickness
cH3=5	3.5	cPT	For 0.64 cm thickness
cns=s	3.3	cPU	
		CPO	For 1.28 cm thickness
cP	By Thermal property		Note.— Add the given
cPB	By Thermal conductivity		figure to the appropriate
CFB			(IN) and read it as an
	(Cal per cm per °C per sec)		integer.
	Note.— Multiply the		
	given figure by 1000 add	20250	(Illustrative)
	the result to cPB and	cPS350	350 for 0 · 32 cm thick plate
	read it as an integer.	cPT250	250 for 0.64 cm thick
			plate
	(Illustrative)	cPU225	225 for 0.28 cm thick
cPB7 = 8	0.0078 cal per cm per °C	CI 0223	
cPB28	0.028 cal per cm per °C		plate
			T 3(A5) into (A4) ends
	0 50		
cPG .	By Thermal stress resistance	cQD I	By Specific heat
	Note.— Add the given	142	Cal/cg) (°C)
	figure and read it as an		Called (C)
	integer.		
	(Illustrative)		T 1(A4) into (A3) begins
-DC36		cQE	At 25°C
cPG25	25	cQG	At 500°C
cPG55	55	čQĭ	At 1000 °C
		cQ.	
	By Log10 volume resistivity		Note Multiply the
			given figure by 1000, add
	(52 cm)		the result to the appropri-
cPH	At 25°C		ate (IN) and read as
cPK	At 250° C		given in the document.
cPM	At 350° C		
••••	Note.— Add the given	0.054	(Illustrative)
		cQG75	0.075 at 500°C
	figure to the appropriate	cQJ230	0.230 at 1000°C
	(IN) and read it as given	-	T 1(A4) into (A3) ends
	in the document.		- 1(11), 11110 (111), 11111
	(Illustrative)	cQL I	Du Thermal expansion
cPH6=4	6.4 at 25°C	CQL 1	By Thermal expansion
cPK11-3			(°C×105)
	11'5 at 250 C		
cPM5	5.0 at 350° C		T 2 (A4) into (A3) begins
		-014	
cPN	By Upper use temperature	cQM	From room temperature
	(°C)		to setting point
		cQP	From 0 to 300°C
	T (AS) into (AA) basing	-	Note Add the given
	T (A5) into (A4) begins		figure to the appropriate
cPQ	Normal		(IN) and read it
cPR	Extreme		(IN) and read it as a
	Note Divide the given		integer.
	figure by 10, add the		(Illustrative)
	result to cPQ or cPR as	cQM12	12 from room temperature
		-	to setting point
	the case may be, and read	cOP25-6	5 25 · 6 from 0 to 300° C
37.4 37.5	2. 10/7 0	UQ125-0	-25 0 HOM 0 10 500 C
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L/			
		cR7S	Shortwave radio wave
-OB	7 The	cR7T	AM radio wave
cQR	Ultra low expansion	cR7U	Long wave radio wave
cQS	Zero expansion		
-04	2. Maleina aniae (900)		By Particulate radiation
cQV £	By Melting point (°C) Note.— Divide the given	cR7W	Particle
	forms by 10 add the second	cR7WH	Electron
	figure by 10, add the result	cR7WJ	Beta particle
	and read it as an integer, (Illustrative)	cR7WM	Positron
cQV95	950° C	cR7WN	MU meson
	1670° C	CR7WP	Pi meson
cQV167	1070 C	cR7WR	Nucleon
cR E	lu Ontical meanantu	cR7WS	Proton
	ly Optical property By Refractive index (at	cR7WT	Neutron
CK3D D		_	Note.— Add the given
	Sodium D line) Note.— Add the given		figure for the percentage of
			transmission and read it
	figure.		as an integer.
-D 1D1 4	(Illustrative)		(Illustrative)
cR3B1 = 4		cR7H64	64% of light
cR3BI = 9	73 1 • 973	cR7K52	
	. s. c.	CR/K32	52% of infra-red
cR3C B	ly Birefringence	- 0.0	n 61.
	Birefringent		By Colour
	Note Add the given	cR81	Clear
	figure for birefringence in		White
	mujem and read it as an	cR83	Red
	integer.	cR831	Vermillion
	(Illustrative)	cR832	Pink
cR3C55	55 mμ/cm	cR833	Maroon
cR3C95	95 mμ/cm	cR835	Purple
cR3G	Non-birefringent	cR836	Rose
	•	cR84	Orange
cR4 B	y Dispersion	cR841	Yellow
	(Fraunhofer lines C-F)	cR843	
cR4B	0.001 to 0.01	cR845	Cream
VII. 12	Note Multiply the		Canary
	given figure by 100 and	cR847	Scarlet
	add the result to cR.	cR85	Green
	(Illustrative)	cR86	Blue
cR4B5	0.005	cR861	Indigo
cR4B6=2		cR87	Violet
cR4B0=2	0.015	cR9I	Black
CK4DI3	0.013	cR92	Brown
n	. Abanasian Tuan and adam	cR93	Grey
В	y Absorption Transmission	cR95	Chocolate
	(%)	cR98	Multiple
cR7 B	y Electromagnetic radiation	CICO	Note.— To construct the
cR7C	Gamma ray		
cR7D	X-ray		(IN) for a depth of colour
cR7E	Soft X-ray		add the appropriate pair
cR7G	Ultraviolet ray		of digits from the following
cR7H	Visible spectrum		schedule for Depth of
cR7J	Infra-red		Colour to the (IN) for the
cR7K	Near infra-red		colour.
cR7L	Middle infra-red		
cR7M	Far infra-red	1	Depth of colour
cR7N	Microwave	10	Light
cR7P	Radar wave	02	Medium
cR7R	Television, FM radio wave		Dull
	. c.c. ision, i in radio wave		Dun

05 Bright	Note Multiply the
06 Fast	given figure by 10s, add the
07 Deep/Dark (Illustrative)	result to cT4F and read it as an integer.
cR8304 Dull red	(Illustrative)
cR8501 Light green	cT4F10 0·0001
	cT4F25 0·00025
By Stress optical coefficient	cT4G 0.001 to 0.001
Note.— Add the given	Note.— Multiply the
figure and read it as given in the document.	given figure by 10°, add the
(Illustrative)	result to cT4G, and read it as an integer.
cS2=5 2·5	(Illustrative)
cS2=6 3·6	cT4G15 0·0015
	cT4G35 0.0035
cT By Electrical property cT4A By Electrical conductivity	cT4H Over 0.01
	Note. — Multiply the
(10*ohm cm) Note.— Add the value of	given figure by 10°, add it to cT4H and read it as an
n and read it as an integer.	
(Illustrative)	integer. (Illustrative)
cT4A8 108 ohm cm	cT4H25 0·225
cT4A12 10 ¹⁸ ohm cm	cT4H32 0.032
TIP D. Distantia annualis	
cT4B By Dielectric property (at 10° cps and 20° C)	d By Engineering property
(at 10° cps and 20° c)	d8 By Machinability
T 3 (A5) into (A4) begins	d8B Machinable d8C Linear tolerance (±)
cT4C By Power factor	d8D Hole diameter within (±)
Note.— Multiply the	d8E Spacing within (±)
given figure by 104, add	d8G Flatness to (±)
the result to cT4C, and	Note. — Multiply the
read it as an integer. (Illustratiye)	given (in cm) by 104, add
cT4C12 0·0012	it to the appropriate (IN)
cT4C100 0-0100	and read it as an integer.
0140100 0 0100	(Illustrative) d8C50 Linear tolerance ± 0.005
cT4D By Dielectric constant	cm
(×10 ⁻¹)	d8D76 Hole diameter within
Note.— Add the given	$\pm 0.0076 \mathrm{cm}$
figure and read it as an	d8E50 Spacing within ± 0.005
integer. (Illustrative)	cm
cT4D3=8 3·8	Bu Chamical manager
cT4D16=5 16·5	e By Chemical property e4 By Thermochemical property
D. F Control	e41F Flame proof
cT4E Over 0.00001 and less	e5 By Photochemical property
than 0.0001 and less	eS1B By Photoconduction
Note.— Multiply the	By Secondary electronic
given factor by 10°, add	emission coefficient for a
the result to cT4E and	given electron acceleration voltage.
read it as an inleger.	Note.— Add the given
(Illustrative) cT4E28 0.000028	figure for the coefficient
cT4E35 0.000035	to e51B and read it as an
cT4F 0.0001 to 0.001	integer, Add to the
	resulting (IN) the given
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figure for the voltage divided by 10. Interpolate "A" between the two sets of digits. Read the result as an integer. (Illustrative) e51B2A30 Coefficient of 2 at 300 V	f61 f62 f6B	Resistant (neutral glass) Negligible Corroded Note.— Multiply the given figure (in mg[cm² hr) by 10², add the result to f68 and read it as an integer. (Illustrative)
e51B3=5A25 Coefficient of 3.5 at 250 V	f6B1	0.001 mg/cm ² /hr
230 ¥	f6B10	0·01 mg/cm²/hr
By Quantum efficiency	f6C f6D	Swelling Absorption
$(n \times 10^{-4})$	(6E	Blooming
Electromagnetic radiation		
Note.— Divide e51 as for cR7.	f6H	By Temperature (°C) Note.— Add the given
(Illustrative)		figure and read it as an
e51G Ultraviolet e51J Infra-red		integer.
Note.— Add the given	******	(Illustrative)
figure for n to the (IN)	f6H150 f6H225	150° C 225° C
for the appropriate radia-	1011223	223 C
tion and read it as an		By Corroding agent
integer.	f6K	Weathering
(Illustrative) e51G3 3×10 ⁻⁴ for ultraviolet	f6K1 f6K2	Rating 1
estes sxio los ultravioles	f6K3	Rating 2 Rating 3
e52 By Photoluminiscence build	f6L	Water
ир	f6L1	Sea water (5% Salt)
c52B Low	f6M	Acid
e52B Medium	f6M1	HF
e52F High	f6M2	21% Phosphoric acid 85% Phosphoric acid
c54 By Photosensitivity	6M8 6M9	85% Phosphoric acid
c54A By Time of fading (sec)	IOMA	Other acids Note.— To be derived
Note.— Add the given		by (AD).
figure and read it as an	f6P	Base
integer.	f6P1	Weak
(Illustrative) e54A65 65 sec	f6P13	3% Ammonium hydroxide
e54A250 250 sec	f6p2	Strong
	f6P2K 6fP2N	6.9% Potassium hydroxide 5% Sodium hydroxide
By Radiation	f6R	Halogen
Note.— Divide e54 as	f6S	Metal salt
for cR7. (Illustrative)	f6S3	Acid
e54G Ultraviolet	f6S4	Neutral
e54H Light	f6S5	Basic
· · · · · · · · · · · · · · · · · · ·	f6S51 f6Zb	0.5 N Sodium carbonate Inorganic nonmetallic
By Kind of change	1020	halide
e54X Photochromism (Photo- tropism)	f6Zz	Sulphur dioxide
e54Y Permanent (Irreversible)	f6Ze	Dry Ammonia
change	f6Zg	Oxidising chemical
	f6Zh	Reducing chemical
By Corrosion resistance	[6 Z m	Hydrocarbon
By Degree of attack	f6 Z p	Amine

f6Zr	Polyhydroxyl aliphatic	5 S	Sulphur
f6Zt f6Zv	Mercaptan Oil and fat	STT	Titanium
	De Continuine material	6	By Flux
	By Starting raw material	61	Sodium oxide
	Note.— The (IN) enu-	62	Potassium oxide
	merated in the schedule for 'source' at the end of	63	Boron trioxide
	the schedule for the con-	64	Nitre
	stituents may be used pre-	00	Fluorine (Fluorspar)
	fixing 'z' to the (IN).	7	Du Stabiliese and modifies
	(Illustrative)	'	By Stabiliser and modifier oxide
212	Feldspar	71	Calcium oxide
z61	Soda ash	72	Magnesium oxide
271	Dolomite lime stone	73	Zinc oxide
	In addition the following	74	Barium oxide
	may be used	75	Aluminum oxide
zF	Glass	76	Boric oxide
	Note.—Use (ADPN) for	77	Lead oxide
	further division,	78	Titania
	(Illustrative)	79A	Other oxides
zF0(9T)	Glass powder		Note.— To be derived
2F0(9V)	Cullet		by (AD) using inter-
			national nomenclature.
	By Constituent	701 T	(Illustrative)
1	By Nucleating agent	79LI 79SN	Lithium oxide Tin oxide
	Note. To be derived	17514	III Oxide
	by (AD) using inter-	8	By Network former
	national nomenclature.		oxide
17702	(Illustrative) Titanium oxide	81	Silicon
1TIO2	I namum oxide	82	Boron
2	By Minor constituent	83	Germanium
21	Oxide	84	Aluminum
24	Fluoride	85	Phosphorus
25	Sulphide	86	Vanadium
26	Phosphate	87	Arsenic
	Note.— The specific con-	88	Antimony
	stituent may be derived by	891 89A	Zirconium
	(AD) using the inter-	03/A	Other oxides Note.— To be derived
	national nomenclature for		by (AD) using inter-
	the element involved. (Illustrative)		national nomenclature.
21AS	Arsenic pentoxide		(Illustrative)
24BA	Barium fluoride	89BE	Berellium oxide
		89TA	Tantalum oxide
	By Colouring agent	8A	Phosphate
4_	By Form		Note.— To be derived
42	Solution		by (AD) using international
45 46	Colloid Suspension		nomenclature
40	ouspension:	8LI	(Illustrative) Lithium Phosphate
5	By Agent	AP1	Note.— An isolate re-
	Note.— To be derived		presenting the source of a
	by (AD).		constituent may be added
5CD	(Illustrative) Cadmium		to the appropriate (IN) in
JCD.	Cadillialli		the schedule for consti-
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L7	NEELAME	GHAN
11,	tuent For illustrative exam-	9a

	tuent. For illustrative exam-	9a	By Glass type
	ples see at the end of		m(+ m) ((+ t) t t
	this schedule for 'Source'.	9b	T(A2) into (A1) begins Silicate glass
11	Glass sand (Quartz)	90	Shicate glass
12	Feldspar		T1 (A3) into (A1) begins
13	Petalite	9c	Soda-lime glass
15 16	Nepheline Syenite	9d	Lead glass
18	PbS ₁ O ₁	9e	Boro-silicate glass
21	Calc ium alumina	9f	Alumino silicate glass
21 23	Alumina hydrate	9g	96% silica glass
		9h	Fused silica glass
31	Borax		T1 (A3) into (A1) ends
33	Boric acid	9k	Lindeman glass
		9m	Non-silicate glass
41	Lepidolite	-	Trop simplify Brace
43	Spodumene		T2 (A3) into (A1) begins
45	Lithium carbonate	9п	Phosphate glass
		9p	Borate glass
51	Pearl ash	9r	Rare earth borate glass
53	Potassium carbonate	9s	Calcium aluminate
61	Soda ash	9t 9v	Calcium germanate
		24	Arsenic trisulphide T2 (A3) into (A1) ends
71	Dolomite limestone		12 (A3) Into (A1) enus
73	Calcined magnesite	9x	Glass-ceramic
75	High-Ca limestone	<i>/</i> ^	T (A2) into (A1) ends
			Note.— The above iso-
81	Litharge		lates may be used if the
83	Barium carbonate		individual constituents are
85	Zinc oxide		not specified.
(221	(Illustrative)		
6331 7512	Boron oxide from borax Aluminium oxide from	9A	By Purpose
7312	feldspar		
8116	Silicon dioxide from sye-		T(A2) into (A1) begins
0170	nite		By Non-fabricated form
	Note The (IN) for the	9B	Plate
	percentage of a constituent	9B8	Laminated
	in glass may be con-	9F	Sheet
	structed by adding the	9F1 9J	Reinforced
	given figure for the % to	9J2	Strip Ribbon
	the appropriate (IN) for	9L	Rod (cane)
	the constituent interpolat-	9Ñ	Tubing
	ing "0" (zero) between the two sets of digits.	9T	Powder
	(Illustrative)	9T8	Sintered compact
61012=5	Sodium oxide, 12.5%	9U	Marble
6161012=	=5 Sodium oxide from Soda	9 V	Cullet
	ash, 12.5%	9W	Fibre glass
7LI02	Lithium oxide, 2%	9W1	Beta glass
7LI4302	Lithium oxide from	9W3	Torsion
	Spodumene, 2%	9W4 9W7	Discontinuous
81071 = 8	Silicon dioxide, 71%	9W / 9X	Continuous Porous
8116072	Silicon dioxide from	9X 9Y	Foam Glass
	Syenite, 72%	71	Todin Glass

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	By Fabricated form	L	By Acoustical property-based
	By Structural-Mechanical		purpose
C1	property-based-purpose Instrument house for deep	Li	Wools and mat
Cı	submergence vehicle		By Thermal-property-based
C2 C3	Jewel bearing		purpose
C 3	Optically flat surface plates (machinist's flats)	MI M3	Cooking ware
C5	Paraboloidal reflector	IAKO	Honeycomb heat ex- changer
CJ	shell for	M35	Gas turbine
C51	Sealed beam headlight	M4	Honeycomb burner
C55	Projector lamp Accurate bore tube flow-	M6 MB	Insulation Improved solar-shielding
C 7	meter	****	window
D1	Blue-print machine	MD	Frost-free windshield
D15	Cylinder	ME	Frost-free window
D18	Sheet	MG	High temperature filter
D2	Mould for flexographic	MH	Solder seal
	_ printing	MK7	Oven window
D22	Rubber	MLI	Furnace core
D25	Plastics	ML2 ML7	Furnace lining
El	Diffusion vacuum pump		Furnace window
E2	Oil cap	MN MP	Pipe line for heat-exchange
E3	Lubricator cap		Induction-furnace crucible Calcination
EB	Roller for yarn	MQ	Jar
EC	Pulley or Godet wheel for	MQ1	
~~	yarn	MQ3 MR	Tray Thermocouple protection
EF	Filter	MIK	tube
EH EH5	Slide-valve disc	MS	Heat-absorption sheet
EH8	Rotary valve seat	MTI	Dewar flask
EK.	Gas meter valve	MT7	Vacuum bottle
EP	Level vial	MV	Thermometer tubing
G1	Flexible automobile	MX	Heat insulation
O1	window	MX1	Double glazed window
G18	Windshield		Dodolo Biazzo
G7	Safety window		By Optical-property based-
G73	Bullet-proof window		purpose
G76	Machine window	P	By Illumination and visibility
G8	Door panel	PΙ	Window (Ordinary)
ĞB	Safety screen	P3	Skylight
GB1	Fire screen	P4	Tilc
ĞF	Back stop	P5	Incandescent lamp
ĞH	Building block	P55	Envelope
ĞĴ	Casing	P56	Cover lens
ĞM	Cover		Glass-ware with
GP	Spacer	PB2	Diffusion light control
GR	Mirror disc for reflecting	PB3	Lense-action prismatic
	telescope		light control
GT	Float	PC5	Glare removing glass
Ģν	Abrasive	-	_ louvie
11	Bead	PD	Explosion globe
J15	Oil well propping	_	Pro Ondino!
J3	Fluid amplifier	Q.	By Optical
J6	Multi lead	QI	Lens
J65	Videograph	Q3	Prism Mirror
J7	Telescope mirror	QC	14111101

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L7	NEELAME	GHAN	
QL1 QL4	Eyeglass Goggle	WM WN WP	Scaling glass Radiant heating panel Image orthicon tube in TV camera
R	By Filtering and colouring	WR	Subtrate for high-relia-
R2 R21 R22	Ultraviolet transmission Germicidal lamp Tubing	WT WV	bility film resistor Glass electrode Conductive rowing for
R23 R25	Sun-lamp envelop Black-light tube	wx	ignition cable Capacitor
R27 R28	Black-light bulb Filter sheet	Y	By Chemical and other
R4 R47 R48 R5 R51 R53 R55	Heat and IR transmission Heat-lamp bulb Black-light filter Technical coloured Signal-ware Prismatic lens Roundel	Y1 Y11 Y12 Y15 Y16 Y3	properly-based purpose Container Tank Jar Bottle Tumbler Cooking utensil
R6	Colour filter	Y5 Y7	Pipe line Tube
R61 R63	Sheet Cover	YB YD	Centrifugal pump part Laboratory apparatus
T	By Special-radiation-pro- perty-based use	YG YJ	Fractionating column Sight glass
T5 T6 T7	Glass laser Laser beam reflector Fibre optics	ΥM	Gauge glass T (A2) into (A1) ends
T8	Microwave transmitting radome	(1)	By Make Note.— To be derived
TD TF	X-ray dosimeter glass Short ultrasonic delay line	(42)	by Geographical Device (Illustrative) Japanese
TG	glass IR dome	(73)	American
TH	Radioactivity-free photo- multiplier	(A)	By Brand
TJ	Radiation breakdown- proof window	(,	By Name of company Note,— To be derived
TM TN	Glass beads for road paint Light sensitive		by (AD). (Illustrative)
TNI TN3	Sign Radio fac e	(C) (P)	Coning Glass works Pilkington Brothers
TN6	Clock face	(PÍ)	Pittsburgh Plate Glass
w	By Electronic-Electrical pro- perty-based purpose		By Name of variety Note.— To be derived
W2 W4	Insulation Lighting arrester body		by (AD).
W8 WB	Condenser	(P)	(Illustrative) Pyrex
WD	Fuse plug body X-ray tube envelope	` '	
WE WG	TV tube Mercury switch envelop		By Code number Note.—The given number
WH	Metalised glass container		to be used as (IN). (Illustrative)
WK3	hermetically sealed Metallised glass (High fre- quency electronic com- ponent)	(8603) (9606) (9608)	8603 9606 9608

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	Note.— The (IN) for the isolates derived by each of the above (QI) are to be connected by "=".	c34 c4 c43 c6	Conveyor-belt type Semi-continuous lehr Pass type Zonal lehr
(C=86 (C=P)	(Illustrative) 03) Corning 8603 Corning Pyrex in [M]	d d2 d3 d6 d8	By Polishing equipment Plastic Cellulose Felt Pitch
	Matter Note. — The isolates derived on the basis of the (Q1). By Substance in [2P] are to be used. The (1N) taken from that schedule should be preceded by a "," (semicolon) when used to represent an isolate in [M]. (Illustrative)	f f1 f2 f3 f5 f51 f52 f8 fB fF	By Grinding equipment Sand paper Garnet Corundum Carbide Silicon Boron Diamond Loose form Grinding wheel Fabric felt
2GM1 61 72	Sodium chloride Sodium oxide Magnesium oxide	h h5 h8	By Drilling equipment Carbide drill Bonded diamond drill
Isolates	Note.— The schedule of Common Property Iso- lates' already prepared (4) has been used.	j j2 j25 j28 j3 j5 j8	By Cutting equipment Band saw Circular blade Wire blade File Carbide wheel Steel wheel
	Note.— The provisional schedule of 'Common Energy Isolates' (unpublished) has been used.	m mI m3 m5	By Shaping equipment Blow pipe Lipping paddle Carbon stick
Isolates	in [2P]	m6 m8	Table Roll
a	By Equipment	mC mD	Corning ribbon machine Danner machine
b2 b5	T1 (A2) into (A1) begins By operation By power Mechanical	mI mP mU mV	Ivanhoe machine Philips carousel machine Updraw machine Vello machine
bC bD	Electrical By Method Manual Automatic	mW p pl pli pl3	Westlake machine Mold Coated Shellac Varnish
bF c	Semi-automatic	p14	Varnish and mixture of charcoal and linseed oil
c1 c3	By Annealing equipment Batch-type kiln Continuous lehr	pB pD pE	Block Split Font

	D		
pG	Paste		figure and read it as an
pJ	Hot iron		integer.
рM	Individual section	. 1.73	(Illustrative)
r	Du Farmina and amond	vM2	2 3
гi	By Forming equipment	vM3	3
r11	Suction type Owens		D. Farding (Charalus)
r12	O'neill	w	By Feeding (Charging)
r15		1	equipment
r17	Roirant Monish	w1	Screw feeder
r6		w3	Pusher-type feeder
r61	Automatic god-fed	w5	Blanket batch type feeder
r63	Lynch	-1-	D. Maria
r64	Hartford IS J–P	zb	By Mixing equipment
		zbl	Barrel
г65 г67	MPS	zb15	Rotating
	PB		n or c
г68	PBS	zd	By Transfer equipment
	Dec Called and a construction	zdl	Bucket elevator
t.	By Stirring equipment	zd2	Belt conveyor
t1	Bridgewall	zd3	Screw conveyor
t3	Floater	zd5	Pneumatic conveyor
t5	Bubbler	zd8	Combination
	D 14 14	_6	Dec Constant and amount
	By_Melting equipment	zť	By Storing equipment
v	Furnace	zf1	Silo
-		zf i i	Hollow tile
vB.	By Draught	zf13	Concrete
vB1	<u>U</u> pward	zf18	Steel
vB7	Downward	zf5	Original package
	B 61		P. II to diversariament
vD.	By Shape	zh	By Unloading equipment
vD1	Rectangular	zh3	Vibrator-gravity
vD5	Circular	zh4	Drag shovel
_		zh6	Vacuum system
v <u>F</u>	By_Regeneration		T1 (A2) into (A1) ends
vFi	Regeneration		
vF3	Recuperation	z1	By Material used.
vF5	Direct fired		
		_	T2 (A2) into (A1) begins
vH	By_Refractory	z2	By_Form
vH1	Fusion cast	z21	Powder
vH2	Zircon	z2 5	Liquid
vH3	Silica	z26	Colloid
vH5	Fireclay	zB	By Chilling agent
vH7	High alumina	zB4	Fused salt
vBH	Basic	zB5	oil
vHD	Insulating	zB51	Kerosene
	_	zB8	Blast of air
νK	By Kind		
vKl	Clay pot	zD	By Decorating agent
vK11	Open	zD5	Liquid metal
vK12	Covered		Note.— To be derived
vK3	Day tank		by (AD) using inter-
vK5	Continuous tank		national nomenclature.
		_	(Illustrative)
νM	By Number	zD5AU	
	Note.— Add the given	zD5PD	Pallad.um

zE zE1 zE5	By Pool material in drawing Inorganic salt Molton metal		Note.— Add the given figure to the appropriate (IN) and read it as an integer.
zG zG3 zG5 zG6 zG7	By Polishing agent Acid Cerium oxide Zirconium oxide Ferric oxide	9c2 9d3 9e55 9f55	(Illustrative) 2 days 3 hours 55 minutes 55 seconds T1 (A3) into (A1) ends
2J 2J1	By Coupling agent Glycidoxyl propyl- trimethoxysilane	9g 1	By Maximum-minimum temperature
zJ3	Gamma-ammopropyl- trimethoxysilane		Note.— Add the given figures for the maximum
zM zMl	By Binding agent Starch-oil combination		and minimum tempera- tures in that sequence interpolating a "-"
zR zR1 zR12 zR13	By Fining agent Oxide Cerium oxide Manganese oxide		between the two sets of digits. Read the result as an integer. (Illustrative)
zR15 zR2 zR4	Antimony oxide Peroxide Halide		50 650 to 450° C 50 950 to 450° C
zR41 zR43 zR6	Sodium chloride Potassium chloride Chlorate	9h .	By Cooling rate (Tempera- ture drop/hr) Note Add the given
zR61 zR8 zR81	Perchlorate Nitrate Potassium nitrate		figure and read it as an integer. (Illustrative)
zRB zRD zRF	Ammonium salt Sulphate Water	9h15 9h23	15°C per hour 23°C per hour
zRJ	Steam	9j	By Temperature (°C) Note.— Add the given
	By Raw Material Note.— Use the (IN) got on the basis of the		figure and read it as an integer. (Illustrative)
	(QI) 'By Constituent' in [1P1] (Illustrative)	9j350 9j1740	350°C 1740°C
6 63	Flux material Boron oxide	9k	By Pressure (Kg/sq cm) Note.— Add the given
81	Silicon dioxide T2 (A2) into (A1) ends		figure and read it as an integer. (Illustrative)
9a	By Conditions of operation	$\begin{array}{c} 9k5=6\\ 9k8=4 \end{array}$	5.6 Kg/sq cm 8.4 Kg/sq cm
9Ь	T3(A2)into(A1) begins By Time of operation	9m	By Tolerance (±) Note:— Multiply the
9c 9d 9e	T1 (A3) into (A1) begins In days (over 24 hours) In hours (over 60 minutes) In minutes (over 60 sec)		given figure by 10*, add the result to it and read it as an integer. (Illustrative)
9f	In seconds (Less than 60 seconds)	9m15 9m21	± 0.0015 ± 0.0021

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9p 9q	By Quantity used In wt % In Kg Note.— Add the given figure to the appropriate (IN) and read it as an integer. (Illustrative) 55%, by wt	9G32 9G33 9G35 9G36 9G37 9G38 9G5	Stencil Banding Rubber Stamping Offset process Electrostatic print Silk screen print Staining By Polishing
9q350	450 Kg		T1 (A5) into (A1) begins
9s 9t 9u 9v 9t2=5	T2 (A2) into (A1) begins Per minute (Kg) Per hour (Metric ton) Per day (Metric ton) (Illustrative) 2-5 Kg/min	9L 9L50 9L61	By Surface finish (Å) Note.— Add the given figure and read it as an integer. (Illustrative) 50 Å 61 Å
9u12 9u130	12 metric tons/day 130 metric tons/day	9M	By Flatness (cm/25cm)
91 93 96	By Type of operation Batch Continuous Discontinuous		Note.— Multiply the given figure by 10°, add the result to 94 and read it as an integer. (Illustrative)
9A	By Stage	9M15 9M23	0·00015 0·00023
9B 9B4 9B8	T3 (A3) into (A1) begins By Quality improvement By Tempering (Prestressing) Heating and chilling Gas hearth process	9R 9P3 9P4	By Method Acid (70% HF1 + 98% H ₂ SO ₄ , 50-50) Fire polish
9C 9C2	By Chemical toughening By Ion exchange	9R	T(A5) into (A1) begins By Grinding
9D 9E	By Finishing T(A4) into (A1) begins By Sealing	9S	T(A6) into (A1) begins By Removal rate Note.— Multiply the given figure by 10°, add the result to 9S and
9E1 9E3 9E4 9E5	By Material to which sealed Metal Ceramics Glass Plastics	9S5 9S11	read it as an integer. (Illustrative) 0.05 0.11
9EB 9ED 9EF 9G 9G1 9G2 9G3 9G31	By Method Blowing Pulling Heating By Decoration Acid etching Copper wheel engraving Glazing Brush	9T3 9T4=5	By Finish (Arithmetic average) Note.— Add the given figure and read it as an integer. (Illustrative) 3 4-5 T 2 (AS) into (A1) ends

9V	By Drilling	D2	Sagging
9V3	Ultrasonic + abrasive	$\mathbf{D}3$	Shrinking
9V5	Electronic beam	D5	Foaming
		D7	Leaching
9X	By Cutting	DS	Multiform process
9X1	Flame cut off	Ei	Fourcault
9X2	Sawing	E2	Libbey-Owens
9X3	Score breaking	E3	Pittsburgh plate glass
9X4	Score-thermal crack off	E4	Bishernoux
9X6	Thermal crack off	E5	Ford
		E6	Pilkington
	By Stress relief		
B 1	Annealing		By Melt preparation
		G1	Conditioning
	By Form/Shape production	G3	Bubbling
CI	Repressing	Ğ5	Stirring
C2	Redrawing	٠.	oth mg
C1 C2 C4 C6	Dry gaging	J	By Fining
Č6	Flame blowing	J1	Raising temperature
Č8	Air blowing	J2	
CB	Drawing	32	Pressure applicatoin
ČBI	Upward		Du Batah assessation
CD	Rolling	M2	By Batch preparation
čĞ	Floating (Pilkington	M4	Charging
CO	process)	M6	Mixing
CH	Casting	MO	Weighing
CJ2			B B
CJ5	Slip casting		By Raw material preparation
CM	Centrifugal casting	P1	Storing
	Blowing	P4	Movement to store
CP	Pressing	P6	Unloading
Di	Lamination		

8 EXAMPLES

1 F8,445;a247:a3,B1-c6-bD

where

F8,445;a247:a3, B1-c6-bD GLASS, Stress, Removal, ANNEALING, Zonal lehr, Automatic operation

N65 BOWMAN (E W) and WILLIAMS (J H). Annualing of glass with the automated zonal lehr. (Nat glass budg. 80, 42; 1965; 16-9).

2 F8,445;f6M-f610gF8,445-89CE;07CE3=cE4

where

F8.445;f6M-f610g F8.445-89CE;07CE3 =CE4 GLASS, Acid resistance influenced by CONSTITUENT: Cerium 3-Cerium 4 ratio

N62 GOTTARDI (V), PAOLETTI (G) and TORNATI (M). Ratio Ce3+/Ce4+ in the melting of different glasses and its influence on their properties. (Vetro silic. 6,35;1962;12-6). (Glass tech abstr. 7; 1966;655)
[Cross reference entries may be prepared for the other subjects dealt with in the document].

where 3 F8.445.07:a241:b330gF8.4450;a247 GLASS, Surface, FLAW, Distribution influenced by STRESS in glass F8.445.07: a241;b330g F8,44;a247 N66 GREENE (C H), Surface flaws in glass and the statistics of flaw distribution. (Glass tech. 7;1966;54-66). where F8,445-09C;cJ:fR F8,445-09C: GLASS, Chemically, strengthened FATIGUE, Test cJ:fR N66 ICG, SUR-COMMITTEE A6. Practical strength of a chemically toughened glass. (Silic industr. 31;1966;165-7). (Phys chem glass, abstr. 7;1966;605). F8,445-0E;b733-cP:b1 5 where F8,445-0E; b733-cP:b1 GLASS, Melt, CONVÉCTIVÉ FLOW, Heating, calculation N65 Von Peschke (J). Calculation of convective flows which occur in glass melts. (Glastech ber. 38;1965;276-81). (Glass tech abst. 7;1966;500). F8.445-9e-81056=8-79SB1=4-79LI0=1-77015=3-7502=5-6 7401 = 5 - 7201 = 4 - 7100 = 6 - 63016 = 1 - 6201 - 6104 = 2 - 0E0(vK3);a76:fD,S where F8,445-9e81056=879SB1=4-79L10=1-77015
STABILISER MODIFIER (%):
3-7502=5-7401=57201=4-7100=615·3, Al₂O₃ 2·5, BaO
1·5, MgO 1·4, CaO 0·6,
63016=1-6201-6104=20E0(vK3);
MELT, Tank,
HOMGENETTY a76: HOMOGENEITY, fD,S ANALYSIS, Shelyubskii method N66 SHILLING (G) and WEISS (W). Experiments to determine the homogeneity of glasses by the Shelyubskii method. (Glass tech. 7;1966;66-71). 7 $F8,445-9f-81045 \rightarrow 65-75010 \rightarrow 20-7205 \rightarrow 20-7103 \rightarrow 25$; cB70gF8, 445:d2.1 where GLASS, Alumino-silicate type, NETWORK FORMER: SiO₂ 45-65%, STABILISER/MODIFIER (%): Al₂O 10-20, MgO 5-20, CaO 3-25, F8,445-91-81045→65- $75010 \rightarrow 20 - 7205 \rightarrow 20 -$ 7103→25; cB70g CRYSTALLINITY influenced by F8,445:d2,1 NUCLEATING AGENT N66 LEGER (L) and BRAY (J). Experimental study of the controlled crystallisation of alkaline earth silico aluminate glasses. (Glass

tech. 7;1966;134-42). [Cross reference entries may be prepared for the other subjects dealt with in the document].

R F8.445-9f-81058=2-79LIO=1-7806=3-75024-61010=2-c7J695-09C2;a24760gF8,445;c231: 02,9C20(9b·9j) F8,445-9f-81058=2-79LI0=1-7806-3-75024 STABILISER/MODIFIER (%): Li₈O 0·1, TiO₃, 6·3, Al₃O₃ 24, FLUX: Na₃O 10·2% STRAIN POINT: 695°C 61010 = 2c7J695-CHEMICAL STRENGTHENING: Ion 09C2; exchange method a24760g STRESS CURVE influenced by F8,445;c231:02, STRENGTH, Improvement, ION EXCHANGE METHOD, Tempo-9C20 (9j-9b) rature of operation. Time of operation N66 Burggraaf (A J). Strengthening of glass by ion exchange. Part 2
Stress formation and stress relaxation after ion exchange in alkali alumino-silicate glasses in connection with structural changes in the glass. (Phys chem glass. 7:1966:169-72). 9 F8,445-9F:d2,E2-CB1-zE5AL where F8,445-GLASS, SHEET, Production 9F:d2. E2-CB1-zE5AL LIBBEY-OWENS Process, drawing, Pool material: Molten aluminium N65 PLUMAT (E). Upward drawing of sheet glass. (U S patent. 3, 193, 365 (1965)). 10 $F8,445-9W-9e-89BE0\rightarrow 8-81040\rightarrow 55-7LI0 = 1\rightarrow 1-75019\rightarrow 20 7205 \rightarrow 20-63010 \rightarrow 20-c2R506 \rightarrow 730-c2B9 \rightarrow 12=3-c1D2 \rightarrow 2=47$ where F8.445-9W-GLASS, Fibre 9e-BOROSILICATE TYPE, 89BE0→8-81040→55~ NETWORK FORMER (%): BeO 0-8. SiO₂ 40-55, STABILISER/MODIFIER (%): LOi₂0·1-1·0, Al₃0₃19-20, MgO 5-20, $7L10 = 1 \rightarrow 1 - 75019 \rightarrow 20 -$ 7205→20-63010→20— FLUX: B₂O₃ 10-20%, c2R506→730-c2B9→12= PHYSICAL PROPERTY: Tensile $3-c1D2\rightarrow 2=47$ strength 506-730, Youngs Modulus 9-12-3, Density 2-2-47 N65 THOMAS (G L). High tensile strength, low density glasses for fibre manufacture. (U S patent. 3,183,104 (1965)). (Glass tech abstr. 7: 1966:492). 11 F8,445-9Y-zF0(9T);20gF8,445-zF0(9T),1;b6 where F8,445~ GLASS 9Y-PURPOSE: Foam Glass, zF0(9T): STARTING MATERIAL: Glass

powder.

F8,445-zF0(9T);bF22;b6 RAW MATERIAL, Grain, Size

STRUCTURE influenced by

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N64 CZERWINSKI (Z). Relationship between the foaming process and the specific surface of the glass grains used. (Szklo ceram. 15;1964;199-201). (Glass tech, abstr. 7;1966;67).

[A cross reference entry may be prepared for the other subjects dealt with in the document].

12 F8,445-J1-8202=8-8108=2-79L[0]-78037-7502=4-74044=1-730=2-7103=5-610=4-24BAI=3-cR3BI=91→1=93 where
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F8,445-GLASS PURPOSE: Bead. J1-8202 = 8 - 8108 = 2 -NETWORK FORMER (%): B,O, 2.8, SiO, 8·2, STABILISER/MODIFIER (%): 79LI0 = 1-78037-7502 =Li₂O 0·1, TiO₁ 37, Al₂O₃ 2·4, BaO 44·1, ZnO, 0·2, CaO 3·5, FLUX: Na₂O 0·4 4-74044 = 1-730 = 2-7103 = 5-610 = 424BAl = 3BARIUM FLUORIDE: 1.3% $cR3B1 \rightarrow 91 \rightarrow 1 = 93$ REFRACTIVE INDEX: 1.91-1.93

N65 ALEXANDER (E M) and LABINO (D). Glass of high refractive index for making glass beads. (U S patent. 3,193,401 (1965)). (Glass tech, abstr. 7,1966;496).

13 F8,445-T7-9e-81035→50-79R15→25-7503→11-63022→38cR73B1=5-cQL75-c7G715 where

F8,445-GLASS PURPOSE: Fibre optics T7 -9e-BOROSILICATE TYPE, 81035→50-NETWORK FORMER: SIO, 35-50% 79R15→25-7503→11-STABILISER/MODIFIER (%): RbO 15-25, Al₁O₃ 3-11 FLUX: B₁O₃ 22-38%, REFACTIVE INDEX: 1·5, 63022→38cR73BJcQL75-THERMAL EXPANSION: 75×10-7 SOFTENING POINT: 715°C. c7G715 N65 HAGEDORN (E C). Glass for fibre optics. (U S patent. 3,198 642 (1965)). (Glass tech, abstr. 7;1966;669).

14 F8,445-TD-9n-8LI91-8AL4=85-8AG1=07-7603=08-e52B where

F8,445,
TD9n8LI91-8AL4=858AG=077603=08052B

GLASS,
PURPOSE: Dosimeter
PHOSPHATE TYPE,
NETWORK FORMER (%): LiPO₁
91, All · 07, (PO₃)₂ 4·85, AgPO₃
STABILISER/MODIFIER: B₁O₃%
PHOTOLUMINISCENCE: Low

N65 BECKER (K). New dosimeter glass with improved properties.
(Nucl instrum meth 36;1965;323-4).

15 F8,445-Y1-9b-81072→74=1-709=1→13=1-6015→16=8-cQP88=2c71497-c7H539-c7G714-c7E176-c7C1207-c1D2=4997-a7Ba2G35-a2E3 where

> F8,445- GLASS, YI- PURPOSE: Container

SILICATE TYPE, NETWORK FORMER: SiO, 72-81072→74=1-74·1% STABILISER/MODIFIER: Oxides 709=1->13=1-9-1-13-1%, FLUX: 15-16-8%, THERMAL EXPANSION: 88-2×10-7 6015→16=8cQP88 = 2c7J497-c7H539-c7G714-VISCOSITY POINTS: Strain point 497°C, Annealing point 539°C, c7E176-c7C1207-Softening temperature 714° C, Working range index 176, Relative gob temperature 1207° C DENSITY: 2.4997 g/cm² HOMOGENEITY: Grade B, c1D2=4997a7Ba2G35-a2E3 SEEDS AND BLISTERS: 35 per 30 g: Blister 3 per 30 g

N65 Sonne (C R) and Lester (W R). Container glass compositions

N65 SONNE (C R) and LESTER (W R). Container glass compositions (1932-64). (Glass industr. 46;1965;132-7, 163-4, 198-201 236-7).

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