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#### SUMMARY

Work on obtaining optimal main effect plans in non-orthogonal blocks was initiated recently by Mukerjee, Dey & Chatterjee (2002), who gave a set of sufficient conditions for a main effect plan to be universally optimal under possibly non-orthogonal blocking and also suggested a construction procedure for obtaining such block designs. Their method is however, not applicable for all factorials. In this paper, a new construction procedure is given for situations where the procedure of Mukerjee et al. (2002) is inapplicable.

Some key words: Balanced block design; Orthogonal array; Universal optimality; E-optimality.

### 1. Introduction and preliminaries

Fractional factorial plans are of substantial recent interest due to their wide applicability in industrial experimentation and quality control work. A major part of the existing work concerns optimal plans in the absence of blocks and, the available results on such plans in block designs mostly centre around orthogonal blocking. In the context of a main effect plan with n factors  $F_1, \ldots, F_n$ , a common technique for achieving optimal plans with orthogonal blocking is to start with an orthogonal array of strength two, having n+1 columns, and then to identify one of these columns with the blocking factor and the remaining columns with  $F_1, \ldots, F_n$ . As a result, this method allocates all the levels of each  $F_i$  equally often in each block, a necessary condition for orthogonal blocking. Thus, this method is applicable only when the block size is an integral multiple of the number of levels of each  $F_i$ , a requirement that is not always possible to meet. Mukerjee, Dey & Chatterjee (2002) initiated work on the problem of finding optimal main effect plans with possibly non-orthogonal blocking. With reference to a general factorial setup, Mukerjee et al. (2002) obtained sufficient conditions for a main effect plan to be universally optimal under possibly non-orthogonal blocking and, also gave a construction procedure using generalised Youden designs in combination with orthogonal arrays.

The construction procedure of Mukerjee et al. (2002) however is not applicable in all situations. For instance, the method will fail if one or more factors have  $m \ge 4$  levels and

the block size is two. For the method of Mukerjee et al. (2002) to work in such a setup, a generalised Youden design with  $m(\geq 4)$  symbols, m columns and two rows is required, but such a generalised Youden design is nonexistent. To overcome this difficulty, we propose an alternative method of construction leading to universally optimal plans with non-orthogonal blocking. The proposed method can be viewed as a generalisation of the procedure of Mukerjee et al. (2002) in the sense that their procedure is a special case of our method. We also show that in some cases, it is possible to obtain block designs with small block sizes if we do not insist on universal optimality and are satisfied with a weaker optimality criterion, like E-optimality.

Consider a factorial experiment involving n factors  $F_1, \ldots, F_n$  at  $m_1, \ldots, m_n (\geq 2)$  levels respectively. A typical treatment combination is denoted by the n-tuple  $j_1, \ldots, j_n$ , where  $0 \leq j_i \leq m_i - 1, 1 \leq i \leq n$ . For  $1 \leq i \leq n$ , let  $\tau_i = (\tau_{i0}, \ldots, \tau_{i,m_i-1})'$  be the  $m_i \times 1$  vector of fixed effects corresponding to the levels of  $F_i$ . With reference to an  $m_1 \times \cdots \times m_n$  factorial, let  $\mathcal{D}(b,k)$  be the class of all fractions laid out in a block design involving  $b(\geq 2)$  blocks of size  $k(\geq 2)$  each. For any plan  $d \in \mathcal{D}(b,k)$ , let  $N_{id}$  be the  $m_i \times b$  incidence matrix of the levels of  $F_i$  versus the blocks,  $1 \leq i \leq n$ .

Under a fixed effects additive linear model, Mukerjee et al. (2002) proved the following basic result, which we state for future reference.

Theorem 1. If there exists a plan  $d_0 \in \mathcal{D}(b, k)$  such that

- (a) the bk treatment combinations in d<sub>0</sub>, written as rows, form an orthogonal array of strength two,
- (b) for  $1 \le i \le n$ ,  $N_{id_0}$  is the incidence matrix of a balanced block design in  $m_i$  treatments or, symbols and b blocks, and
  - (c) for  $1 \le i \ne t \le n$ ,  $N_{id_0}N_{td_0}$  has all elements equal, then  $d_0$  is universally optimal in  $\mathcal{D}(b,k)$  for inference on each  $\tau_i$   $(1 \le i \le n)$ .

In particular, such a plan will be D-, A- and E-optimal for complete sets of orthonormal contrasts representing the main effect of each  $F_i$ .

## 2. Optimal block designs

We now describe a construction procedure satisfying the conditions of Theorem 1. Suppose there exists an orthogonal array  $L_{b_0}(m_1 \times \cdots \times m_n)$  of strength two having  $b_0$  rows and n columns such that its ith column involves  $m_i$  symbols  $0, 1, \ldots, m_i - 1$   $(1 \le i \le n)$ . Denote this array by  $L = (l_{si})$ , where  $1 \le s \le b_0$ ,  $1 \le i \le n$ . Furthermore, for  $1 \le i \le n$ , consider a k-resolvable balanced block design  $\xi_i$ , involving  $p_i m_i$  blocks, each of size k and  $m_i$  symbols  $0, 1, \ldots, m_i - 1$ , where  $p_i \ge 1$  is an integer. Let p be the least common multiple of  $p_1, \ldots, p_n$ . Take  $p/p_i$  copies of  $\xi_i$  and call it  $S_i$ ,  $1 \le i \le n$ . For  $1 \le i \le n$ , let the resolvable groups of blocks of  $S_i$  be  $S_{i1}, \ldots, S_{ip}$ , each group having  $m_i$  blocks. Since  $S_{ij}$ ,  $1 \le j \le p$  has each symbol replicated k times, from Das & Dey (1989) it follows that it is possible to rearrange the

symbols within the blocks of  $S_{ij}$ , so that viewing  $S_{ij}$  as a  $k \times m_i$  array, say  $S_{ij}^*$ , each symbol occurs once in each row of the array,  $1 \le i \le n$ ,  $1 \le j \le p$ . Denote the columns of  $S_{ij}^*$  by  $S_{ij}^*(h)$   $(0 \le h \le m_i - 1)$ . With reference to an  $m_1 \times \cdots \times m_n$  factorial, suppose a plan  $d_0 \in \mathcal{D}(b,k)$ ,  $b = pb_0$ , is constructed such that for  $1 \le j \le p, 1 \le s \le b_0$ , the k treatment combinations in the  $\{(j-1)b_0 + s\}$ th block of  $d_0$  are given by the rows of the  $k \times n$  array

$$A_{js} = [S_{1j}^*(l_{s1}), \dots, S_{nj}^*(l_{sn})].$$
 (2.1)

We then have the following result.

Theorem 2. The plan  $d_0$ , constructed as above, is universally optimal in D(b,k) for inference on every  $\tau_i$   $(1 \le i \le n)$ .

*Proof.* We need to verify conditions (a) - (c) of Theorem 1. This verification proceeds on the lines of the proof of Theorem 2 in Mukerjee et al. (2002) by using (2.1) and noting the following:

- (A) Conditions (a) and (c) of Theorem 1 follow from the fact that L is an orthogonal array of strength two and for each  $i, j, 1 \le i \le n, 1 \le j \le p$ , in  $S_{ij}^*$ , each symbol occurs once in each row.
- (B) Condition (b) of Theorem 1 follows from the following facts: (i) for any fixed i and j, each of S<sub>ij</sub>\*(0),...,S<sub>ij</sub>\*(m<sub>i</sub>-1) appears b<sub>0</sub>/m<sub>i</sub> times in the collection {S<sub>ij</sub>\*(l<sub>si</sub>)}, 1 ≤ j ≤ p, 1 ≤ s ≤ b<sub>0</sub>,
  (ii) for 1 ≤ i ≤ n, the columns of ∪<sub>j=1</sub><sup>p</sup>S<sub>ij</sub>\* form a balanced block design on m<sub>i</sub> symbols and m<sub>i</sub>p blocks each of size k and thus, for 1 ≤ i ≤ n, N<sub>id0</sub> is the incidence matrix of a balanced block design. This completes the proof.

As in Mukerjee et al. (2002), at least one more factor can be added to the plan  $d_0$  of Theorem 2, retaining optimality. Let B be an orthogonal array  $L_k(m_{n+1} \times \cdots \times m_{n+g})$  of strength two, if g > 1 and of strength one, if g = 1. With reference to an  $m_1 \times \cdots \times m_n \times m_{n+1} \times \cdots \times m_{n+g}$  factorial, now suppose a plan  $d^* \in \mathcal{D}(b, k)$  is constructed such that, for  $1 \leq s \leq b$ , the k treatment combinations in the  $\{(j-1)b_0 + s\}$ th block of  $d^*$  are given by the rows of the  $k \times (n+g)$  array

$$A_{js}^* = [A_{js}, B],$$
 (2.2)

where  $A_{js}$  is as given by (2.1). We then have the following result whose proof is similar to that of Theorem 2.

Theorem 3. The plan  $d^*$ , constructed as above, is universally optimal in  $\mathcal{D}(b,k)$  for inference on every  $\tau_i$   $(1 \le i \le n+g)$ .

We now show how the above construction works when  $p_i \neq 1$  and k = 2 or, 3. For  $m_i = 4, k = 2$ , the least value of  $p_i$  is 3 and one can take

$$S_{i1}^* = \begin{bmatrix} 0 & 1 & 2 & 3 \\ 1 & 2 & 3 & 0 \end{bmatrix}, \quad S_{i2}^* = \begin{bmatrix} 0 & 1 & 2 & 3 \\ 2 & 3 & 1 & 0 \end{bmatrix}, \quad S_{i3}^* = \begin{bmatrix} 0 & 1 & 2 & 3 \\ 1 & 3 & 0 & 2 \end{bmatrix}. \tag{2.3}$$

Similarly, for  $m_i = 5, k = 2$ , the least value of  $p_i$  is 2 and one can take

$$S_{i1}^* = \begin{bmatrix} 0 & 1 & 2 & 3 & 4 \\ 1 & 2 & 3 & 4 & 0 \end{bmatrix}, \quad S_{i2}^* = \begin{bmatrix} 0 & 1 & 2 & 3 & 4 \\ 2 & 3 & 4 & 0 & 1 \end{bmatrix}. \tag{2.4}$$

Also, for  $m_i = 5, k = 3$ , the least value of  $p_i$  is 2 and one can take

$$S_{i1}^{*} = \begin{bmatrix} 0 & 1 & 2 & 3 & 4 \\ 1 & 2 & 3 & 4 & 0 \\ 2 & 3 & 4 & 0 & 1 \end{bmatrix}, \quad S_{i2}^{*} = \begin{bmatrix} 0 & 1 & 2 & 3 & 4 \\ 2 & 3 & 4 & 0 & 1 \\ 3 & 4 & 0 & 1 & 2 \end{bmatrix}. \tag{2.5}$$

Example. We describe the construction of an optimal main effect plan for a  $5^6 \times 2$  factorial in  $\mathcal{D}(50,2)$ . In the setup of Theorem 3, take  $n=6, g=1, m_1=\cdots=m_6=5, m_7=2, b_0=25$  and k=2, so that  $p_i=2, 1 \leq i \leq 6$  and  $b=pb_0=50$ . Also take  $L\equiv L_{25}(5^6)$  displayed below (in transposed form).

$$L_{25}(5^6) = \begin{bmatrix} 01234 & 12340 & 23401 & 34012 & 40123 \\ 01234 & 23401 & 40123 & 12340 & 34012 \\ 00000 & 11111 & 22222 & 33333 & 44444 \\ 01234 & 01234 & 01234 & 01234 & 01234 \\ 01234 & 34012 & 12340 & 40123 & 23401 \\ 01234 & 40123 & 34012 & 23401 & 12340 \end{bmatrix}'.$$

Now using  $S_{i1}^*$  and  $S_{i2}^*$  of (2.4), the fifty blocks can be obtained. For example, using  $S_{i1}^*$  and the first five rows of  $L_{25}(5^6)$  one gets five blocks, each of size two, as shown below. The remaining blocks, using  $S_{i1}^*$  and  $S_{i2}^*$  are obtained similarly.

Block 1	Block 2	Block 3	Block 4	Block 5	
0000000	1101110	2202220	3303330	4404440	
1111111	2212221	3313331	4414441	0010001	

If one does not demand universal optimality for all the factors and is satisfied with a weaker optimality criterion like E-optimality for one or more factors, one can obtain optimal main effect plans in non-orthogonal blocks with small block sizes in some cases. To that end, we have the following result, whose proof is similar to that of Theorem 1. A similar result has also been obtained in an unpublished work by S. Bagchi and M. Bose. Theorem 4. Suppose there exists a plan  $d_1 \in D(b, k)$  such that

- (a) the bk treatment combinations in d<sub>1</sub>, written as rows, form an orthogonal array of strength two.
- (b) for  $1 \le i \le n$ ,  $N_{id_1}$  is the incidence matrix of an equireplicate  $\phi_i$ -optimal block—design in the class of all designs with  $m_i$  treatments or, symbols and b blocks each of—size k, where  $\phi_i(\cdot)$  is a nonincreasing optimality criterion, and
  - (c) for  $1 \le i \ne t \le n$ ,  $N_{id_1}N'_{td_1}$  has all elements equal. Then  $d_1$  is  $\phi_i$ -optimal in  $\mathcal{D}(b,k)$  for inference on  $\tau_i$ ,  $1 \le i \le n$ .

A construction procedure, satisfying the conditions of Theorem 4 can be developed on lines similar to that given in (2.1) and (2.2). For example, in the setup of Theorem 3, let  $n = 5, g = 1, m_1 = 4, m_2 = \cdots = m_6 = 2$  and consider a group divisible design with 4 symbols and 4 blocks each of size two; here, columns are blocks.

$$d = \begin{array}{ccccc} 0 & 1 & 2 & 3 \\ 1 & 2 & 3 & 0 \end{array}$$

Following the earlier notation, we can take  $S_{11}^* = [d]$ , and for  $2 \le i \le 5$ ,  $S_{i1}^* = \begin{bmatrix} 0 & 1 \\ 1 & 0 \end{bmatrix}$ . Also take  $L \equiv L_8(4 \times 2^4)$  as shown below:

$$L_8(4 \times 2^4) = \begin{bmatrix} 0011 & 2233 \\ 0101 & 0101 \\ 0110 & 0110 \\ 0101 & 1010 \\ 0110 & 1001 \end{bmatrix}'.$$

Using  $L_8(4 \times 2^4)$ ,  $S_{i1}^*$ ,  $1 \le i \le 5$  as above and, following a replacement procedure similar to (2.1) and (2.2), we get a main effect plan for a  $4 \times 2^5$  experiment, split into 8 blocks of size two each, which is shown below:

Block 1	Block 2	Block 3	Block 4	Block $5$	Block 6	Block 7	Block 8
000000	011110	101010	110100	200110	211000	301100	310010
111111	100001	210101	201011	311001	300111	010011	001101

Since in  $L_8(4 \times 2^4)$ , each symbol in the 4-symbol column appears twice, on replacing the symbols of the 4-symbol column by the columns of  $S_{11}^*$  to get the blocks, each column of  $S_{11}^*$  gets repeated twice in the final design and  $N_{1d_1}$  is the incidence matrix of the block design [d,d]. Now, [d,d] is a group divisible design with parameters, in the usual notation,  $v=4,b=8,k=2,r=4,m=2=n,\lambda_1=0,\lambda_2=2$ . Such a design is known to be E-optimal in the class of all designs with 4 symbols and 8 blocks each of size two (cf. Jacroux (1983)).

Thus the design shown above is E-optimal for inference on  $\tau_1$  and is universally optimal for inference on  $\tau_i$ ,  $2 \le i \le 6$ .

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